

RENOWNED DESIGN
AND MANUFACTURING
EXPERIENCE



WAUKESHA® 

MEDIUM POWER TRANSFORMERS



SPX® 

experience

WAUKESHA® TRANSFORMERS



MEDIUM POWER TRANSFORMERS

SPX Transformer Solutions designs, manufactures and tests a complete line of self-cooled medium power transformers rated from 2.5 to 100 MVA with primary voltages through 345kV, including:

- Substation Transformers
 - Single- and Three-Phase
 - Two and Three Windings
 - Optional Load Tap Changer
 - Series Parallel Reconnectable
- GSU (Generator Step-Up) Transformers
- Unit Auxiliary Transformers
- Station Service/Start-Up Transformers
- Auto Transformers (Three-Phase or Single-Phase)
- Zig-Zag Grounding Transformers
- Special Duty Transformers (Motor Starting, Low Impedance, Pulse Loading, etc.)

LARGE POWER TRANSFORMERS

Our large power product line includes transformers that are top rated to 1200 MVA, up to 345kV.

experience

WAUKESHA® TRANSFORMERS – U.S. in ownership,

DESIGN

The fundamental Waukesha® power transformer design and engineering technology is based upon design criteria which is focused on reliability and has been field-proven in more than forty years of production. SPX Transformer Solutions has decades of renowned transformer design and manufacturing experience. Every Waukesha® transformer features core form construction. Our medium and large power transformers are built with copper windings in a circular configuration and are continuous disc and/or helical in design. When a load tap changer is provided, separate, fully distributed regulating windings are utilized to reduce ampere-turn imbalance which results in lower axial short circuit forces and minimizing of localized hot-spot temperatures.

We utilize many sophisticated computer programs for designing transformers including:

- Cost and performance optimizing programs
- Electromagnetic flux plotting software
- Electrical Transient calculation software
- Short Circuit Analysis software
- Stray and Eddy Loss calculation software
- Reactance calculation software
- Thermal modeling software
- Cable and Lead Temperature Rise calculation software
- Tank Wall, Clamp, Flux Shield Loss and Temperature Rise calculations

Through precise calculation of electrical, mechanical and thermal stresses, SPX Transformer Solutions ensures adequate design margins, guaranteed performance values and high reliability standards.

A fully parametric, 3-D modeling computer-assisted design program is used to combine customer specifications and proprietary electrical design parameters into a finished mechanical design. SPX Transformer Solutions' proprietary mechanical design rules – developed using finite element analysis tools for the highest accuracy of stress calculations – are preprogrammed into the design software. A tank-sizing program uses the same information to generate the optimal tank design. Before production, the design is reviewed, verified and finalized by a mechanical designer to assure proper electrical clearances and optimal use of materials. If a modification is needed, the dynamic model makes 3-D changes in one-millimeter increments! Approval and final drawings, created to scale from the actual parametric model, allow for precise overall dimensions and major equipment/accessory locations.

SPX Transformer Solutions expands its “standard” transformer design expertise with global leadership in the use of Envirotemp™ FR3™ fluid for power transformer design and production. FR3 fluid is a patented, natural ester dielectric coolant made from a formulation which includes vegetable oils. It is a biodegradable, nontoxic and environmentally-friendly material with less flammable characteristics. Laboratory data shows that FR3 significantly slows the aging rate of cellulose insulation when compared to transformers using mineral oil.



production and service support!

EXPERIENCE

SPX Transformer Solutions operates manufacturing facilities in both Waukesha, Wisconsin and Goldsboro, North Carolina. With 80+ years of combined manufacturing experience, our strength in design, engineering, manufacturing, testing and customer service is unrivaled.

Surveys conducted by independent industry organizations indicate our transformers rank among those of top tier industry manufacturers. Our substantial design margins for electrical, mechanical and thermal stresses – developed and tested over years

of manufacturing transformers – combined with our manufacturing expertise help make these rankings possible.

Our commitment to product advancement is demonstrated by a dedicated Research and Development team, complete with engineering staff. SPX Transformer Solutions supports and participates in many industry groups and organizations including IEEE, CIGRE, AEIC, EPRI, Doble, Weidmann, NRECA, NWPPA, RMEL and IEC. Plus, we are a fully approved supplier by RUS – with and without Load Tap Changer!



RELIABILITY

Every Waukesha® power transformer design is analyzed for proper management of through-fault initiated mechanical forces and to assure that maximum hot-spot temperature ratings are within allowable limits by substantial margins. State-of-the-art analytical tools test the ability of our products to withstand all known stresses.

Stresses analyzed include the following:

- Through-fault events caused by line-to-line and/or line-to-ground faults
- Transient overvoltages due to natural (lightning) and man-made (switching) surges
- Overheating from improper design of windings and structural parts
- Overloading beyond nameplate ratings
- Mechanical stresses caused by transportation and seismic activities

Many manufacturing processes and procedures are used to increase reliability, including:

- Vapor Phase drying and vacuum filling to ensure maximum of 0.5% moisture content
- Minimum bolted electrical joints – we use brazing or crimping wherever practical
- SPX Transformer Solutions quality assurance and product testing exceed industry standards

Our load tap changer, the UZD®, boasts an excellent field performance record. It is designed for high reliability and low total operating costs, with more than 6,400 units currently in operation. Design improvements introduced in 1997 lowered the failure rate on the UZD® from 0.16% to less than 0.05%. Our LTC meets all requirements of the IEEE standard for load tap changers (I.E.E.E. C57.131-1995).



SERVICE

Waukesha® Service provides total transformer service solutions up to 765kV. Our service team focuses on maximizing the performance, reliability and working life of all the transformers and load tap changers throughout a customer's electric power system, whether manufactured by SPX Transformer Solutions or other suppliers. Our team's mission is to keep transformers up and running 24 / 7 / 365 by providing responsive and cost-effective service and maintenance support.

The dedicated technicians in the Waukesha® Service organization receive extensive factory-supported technical and safety training. Each technician is backed up by the engineering and technical support resources of SPX Transformer Solutions – an industry leader in transformer design, manufacturing and product support.

Our services include:

- Transformer Installation and Logistics
- Transformer Acceptance Testing
- Transformer Maintenance
- Transformer Oil Processing
- Natural Ester Fluid Retrofills
- LTC Maintenance
- Technical Services
 - Thermal Uprates
 - Component Retrofits
 - Condition Assessments
 - Life Assessments
 - Technical Supervision
 - Failure Analysis
 - Feasibility Studies
- Operations and Maintenance Training
- Renewal Parts and Components

COMMITMENT

Delivering on our COMMITMENTS every day with the highest standards of quality to

- Our Customers
- Our Employees
- Our Suppliers and Channel Partners
- Our Shareholders
- Our Communities

We pledge our commitment to provide the products, services and support that meet or exceed our customers' expectations – every day, every order, every unit.

That is *The Waukesha Experience*®

MEDIUM POWER TRANSFORMERS



www.spxtransformersolutions.com

United States locations

WAUKESHA HEADQUARTERS

400 South Prairie Avenue
Waukesha, WI 53186
800 835 2732

GOLDSBORO PLANT

2701 US HWY 117 South
Goldsboro, NC 27530
800 758 4384

COMPONENTS

9011 Governors Row
Dallas, TX 75247
800 338 5526

SERVICE

Emergency Service Available
24/7/365: 888 365 24x7
800 758 4384

SPX Transformer Solutions, Inc. (formerly Waukesha Electric Systems, Inc.) is one of the largest U.S. manufacturers of power transformers and a valued supplier of complete transformer service solutions, reverse-engineered components and replacement parts as well as a variety of substation-applicable training classes for all skill levels. Manufacturing locations include our headquarters in Waukesha, Wisconsin as well as satellite sites in Goldsboro, North Carolina and Dallas, Texas.

WAUKESHA® TRANSFORMERS

Our modern transformer manufacturing operations in Waukesha, Wisconsin and Goldsboro, North Carolina have amassed over 80 years of combined experience producing high quality power transformers that meet stringent customer demands. Utilizing sophisticated computer-controlled equipment and test systems, SPX Transformer Solutions also maintains one of the shortest production cycles in the industry, which allows the team to respond quickly to customer delivery and installation requirements.

WAUKESHA® SERVICE

Waukesha® Service can provide complete transformer service solutions for almost any manufacturer's units including installation, maintenance, relocation, testing and technical assessments; oil processing, dryouts and retrofills; corrective and preventative maintenance; load tap changer field retrofits and repairs. Along with a vast number of skilled personnel located strategically across the country, we manage one of the largest fleets of specialized transformer service equipment in the United States. This allows us flexibility, optimized installation hours and costs while helping us provide efficient, safe and high quality service to our customers.

WAUKESHA® COMPONENTS AND TRAINING

Waukesha® Components operates a manufacturing, testing and training facility in Dallas, Texas as a leading supplier of parts for most major current and obsolete load tap changer (LTC) and oil circuit breaker brands as well as being the original manufacturer of a line of Transformer Health Products®. Additionally, we offer a variety of LTC services, including maintenance training, failure analysis reporting and complete overhauls at this location while also continuing to build our reputation as an industry leader in reverse-engineering and design enhancement.

SPX CORPORATION

Based in Charlotte, North Carolina, SPX Corporation is a leading supplier of highly engineered HVAC products, detection and measurement technologies and power equipment. With operations in about 20 countries, SPX Corporation has approximately \$2 billion in annual revenue and approximately 6,000 employees worldwide. SPX Corporation is listed on the New York Stock Exchange under the ticker symbol, "SPXC". For more information, please visit www.spx.com.